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RBWSI-HT-12AS-M Job Sheet 184990



Part No: RBWSI-HT-12AS-M

Job Qty: 8 ea

Part Name: Grommet Installation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBWSI-HT-12AS-M Rev. A IPP Rev. A 18.08.30 New issue DP Verify DD

Ship Via:

Reprint

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/28/18	0.00	0.00	Start Up Small Fab-2		<i>M/D</i>
110	Small Fab	8 pcs		11/28/18	0.00	0.80	Small Fab-3		<i>MLC</i>
120	QC	8 pcs		11/28/18	0.00	0.00	QC5		<i>DAS</i>
130	Packaging	8 pcs		11/28/18	0.00	0.00	Packaging3-1		<i>Dana P.</i>
140	QC21-FG	8 Ea		11/28/18	0.00	0.00	QC21		<i>9-89</i>

Part Op 110 - 1-Assemble as per DWG. See note 9.

Descriptions: 130 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

DEC 19 2018

GA085

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94191A250	Steel Hex Nut 5/16"-24	8 Ea (1 ea)	90-Start up Operation	<i>5122131</i>
AN5-15	Bolt	8 Ea (1 ea)	90-Start up Operation	<i>502087</i>
NAS1149F0563P	Washer	16 Ea (2 ea)	90-Start up Operation	<i>5098031-1</i>
RBWSI-HT-12AS-M-1	Top	8 Ea (1 ea)	110-Small Fab	<i>5136588</i>
RBWSI-HT-12AS-M-2	Base	8 Ea (1 ea)	110-Small Fab	<i>5133686</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	94191A250	8	25	0
	AN5-15	8	30	0
	NAS1149F0563P	16	681	0
110-Small Fab	RBWSI-HT-12AS-M-1	8	0	0
	RBWSI-HT-12AS-M-2	8	0	0

Part Specifications

Specifications could not be found.

Plex 11/26/18 7:11 AM dart.leclair.mathieu

GA 57
ST337
200

DART
AEROSPACE

Container No: S138853



Part: RDWSI-HT-12AS-M

Job No: 184990

Serial No/Batch: S138853

Revision: A

Inspector:

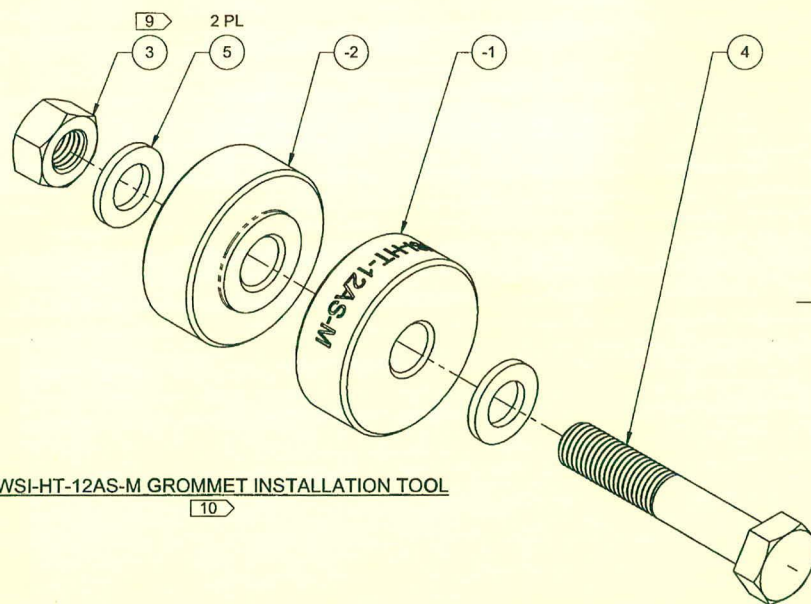
Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/19/18

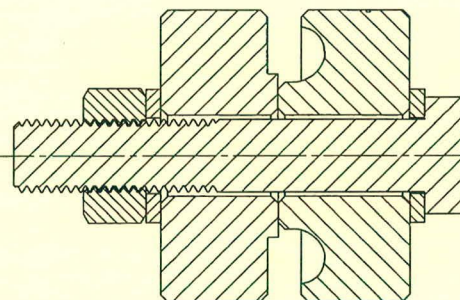
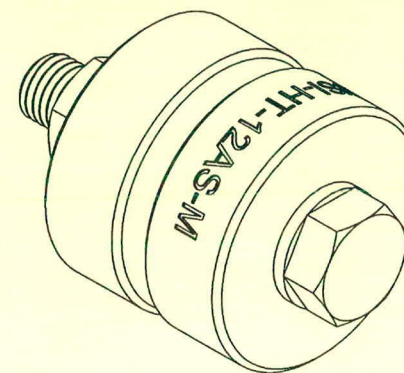
ITEM #	QTY	PART #	PART TITLE
-1	1	RBWSI-HT-12AS-M-1	TOP
-2	1	RBWSI-HT-12AS-M-2	BASE
3	1	McMaster#94191A250 OR EQUIV	STEEL HEX NUT 5/16"-24
4	1	AN5-15	BOLT
5	2	NAS1149F0563P	FLAT WASHER



RBWSI-HT-12AS-M GROMMET INSTALLATION TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEM 3 HAND TIGHT
- 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	18-792	KK
REV.	DESCRIPTION	ECN #	BY
DESIGN	KK	DART AEROSPACE LTD	
DRAWN	KK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV A
MFG. APPR.	DP	RBWSI-HT-12AS-M	SHEET 1 OF 3
APPROVED	VM	TITLE	SCALE
		GROMMET INSTALLATION TOOL	NTS
DATE	8/29/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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